

Date: Wednesday, 14/05/2008 10:01:43 AM
 User: Julie Lecocq

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services			Drawing Name	: ARM		
Job Number	: 39257			Part Number	: D2012105		
Estimate Number	: 10707			Drawing Number	: D2012-105 REV D1		
P.O. Number	:			Project Number	: N/A		
This Issue	: 14/05/2008 S.O. No. :			Drawing Revision	: D1		
Prsh Rev.	: NC			Material	:		
First Issue	: 14/05/2008 Type : SMALL /MED FAB			Due Date	: 22/05/2008 Qty: 10 Um: Each		
Previous Run	: 37042						
Written By	:						
Checked & Approved By	: JUO 08.5.14						
Comment	: Est Rev:l 02.04.03 Added Inspect level 3 NG						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M304TR0500W035	304 RD Tube .500 x .035W	
		Comment: Qty.: 2.7567 f(s)/Unit Total : 27.5667 f(s) Material: 304/316 Seamless SS tubing, 1/2" O.D. x .035" wall(M304TR0.500W.035) Identify as D2012-101 Batch: M107967	
2.0	BRAKE NC	NC BRAKE	
		Comment: NC BRAKE	
		1-Punch to length as per Dwg D2012-105 & template D2012-105T1	
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
		Comment: SMALL & MEDIUM FAB RESOURCE 1	
		1-Deburr	
4.0	QC5	INSPECT WORK TO CURRENT STEP	
		Comment: INSPECT WORK TO CURRENT STEP	
5.0	POWDER COATING	POWDER COATING	
		Comment: POWDER COATING	
		Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3	
		START TIME: 8:00	
		OVEN TEMPERATURE: 320°F	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 14/05/2008 10:01:43 AM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ARM

Job Number: 39257

Part Number: D2012105

Job Number:



Seq. #: Machine Or Operation:

FINISH TIME:

8:30

Description :

6.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

PL 08/05/21

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 226

AS 08/05/21 (X)

8.0 QC21

FINAL INSPECTION/W/O RELEASE



08/05/22 (X)

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-05-22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

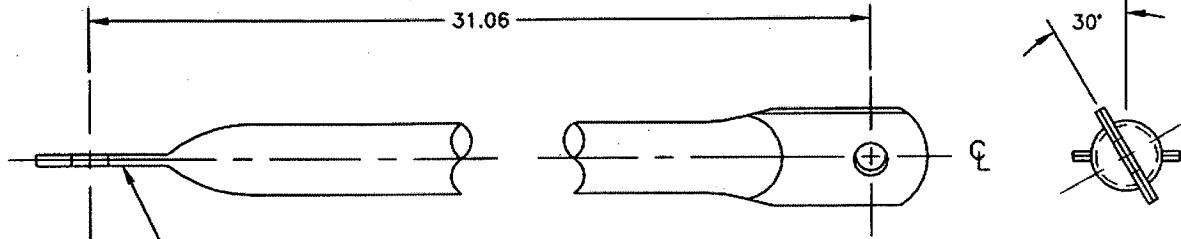
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART**RELEASED**

4/20/05 KE

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D2012-105
DATE		SHEET 1 OF 1
98.04.28		SCALE NTS
A	92.06.04	NEW ISSUE - DRAWN FROM D2012
B	96.06.25	30° ANGLE ROTATED 60° CCW
C	97.09.03	CORRECTED VIEWS PER TSR A374
D	98.04.28	ADDED TEMPLATE & SPEC CTRL DWG REDRAWN IN CAD
D1	02.03.25	ADD FINISH



NOTES:
 1. MAKE PER TEMPLATE DT8116 (WAS D2012-105)
 2. MATERIAL: AISI 304/316 STAINLESS STEEL TUBE .0500 x .035 WALL
 3. FINISH: POWDER COAT BLACK SANTEX (4.3.5.7) PER DART 451 005 4.3 DA

SHOP COPY
 RETURN TO
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 39257

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries